



**COLORS** | CATALOGUE



# MATERIALS

Westform Metals carries a broad range of pre-paint steel products, focusing specifically on galvanized and 55% aluminum-zinc alloy coated substrates. Available in both coil and flat sheet, our pre-painted steel offer represents the most popular colors in the market today fully supported by industry competitive warranties. And you can be confident the quality and service you receive will be world-class.

## **55% Aluminum-Zinc Alloy Coated Steel**

This product is a cold-rolled carbon steel with a metallic coating composed of Aluminum (55%), Zinc (43.4%) and Silicon (1.6%). 55% Aluminum-Zinc Alloy Coated Steel (aka Galvalume™) provides excellent corrosion resistance as well as heat resistance. Whether bare or pre-painted, this product offers superior performance in metal roofing, wall panel and other architectural applications.

## **Galvanized Steel**

Galvanized Steel is created through the hot-dip galvanizing process whereby carbon steel coil is submerged in a bath of molten zinc. The steel coil emerges with a metallic coating of zinc on both sides of the strip and is typically identified by its “spangle”. End-use applications well suited for Galvanized Steel include heating and air conditioning duct work and vents, barriers and wall partitions, light-gauge framing, garage and entry doors, mesh screens, appliance and fireplace sections, just to mention a few.

## **Galvannealed Steel**

Galvannealed Steel (aka “satin coat”) is a hot-dipped galvanized steel that is immediately heated causing the zinc coating to alloy with the iron in the steel. This results in a metallic coating composed of 90% zinc and 10% iron. Galvannealed Steel has a matte finish with no spangle and is well suited for post-painting or powder coating applications such as exposed HVAC ductwork and door frames

## **Pre-Painted Steel**

Pre-Painted Steel products are available in both SMP and PVDF paint systems, on either Galvanized or 55% Aluminum-Zinc Alloy Coated Steel substrates. Available in both coil and flat sheet, our Pre-Painted Steel offer represents the most popular colors in the market today, fully supported by industry competitive warranties. These products are used in a variety of building and architectural applications.

Westform Metals also offers a wide variety of specialty finished products that provide the durability and longevity of steel but with the visual aesthetics of other materials. Our specialty finishes include.

## **Cascadia TEX™**

Cascadia TEX are steel products coated with a texturized paint system giving the product added depth, beautiful color, low reflection and increased durability. As a pre-painted product, Cascadia TEX offers an innovative look with long-lasting performance for roofing and wall panel applications.

## **Printech™**

Printech products are manufactured using an offset gravure printing process. The result is a pre-painted steel product that mimics the look of brushed aluminum, copper, look of woodgrains without maintenance, and more... all with the added benefits only steel substrates can provide. Printechs can be used in a wide variety of applications, both indoor and outdoor, as a more durable option for the look you desire.

## **Weathering Steel**

Weathering Steel is high-strength, low-alloy steel that under normal atmospheric conditions provides the aesthetics of rust while maintaining a much lower corrosion rate than can be found with other structural steels. This product can be used in any application where a rusted appearance is desired.

# **PRE-PAINTED STEEL**

## **SMP (Silicone-Modified Polyester)**

SMP paint systems are developed using a blend of polyester and silicone agents. Silicone acts to improve the gloss retention and weather resistance of the polyester coating. As a rule, the higher the silicone content, the better the performance of the paint.

SMP pre-painted steel has been used in the construction industry for decades and is preferred by many building owners due to the relative durability of the coating and the budget-friendly cost as compared to other more expensive paint systems. SMP paint systems comes with a standard 40-year limited warranty.

SMP pre-painted steel is best suited for applications such as residential roofing, agricultural buildings, storage sheds, and other applications where color selection, coating performance, and durability are important to the overall project.

## **PVDF (Polyvinylidene Fluoride)**

PVDF is a highly non-reactive and pure thermoplastic fluoropolymer used in a variety of applications where the highest purity, strength, and resistance to solvents, acids, bases, and heat are required. As an added bonus, PVDF has the ability to self-extinguish and generates little smoke in the event of a fire.

PVDF paint systems are developed using specialized ceramic pigments combined with fluoropolymer resins to create high-end coatings for metals. These PVDF paints have extremely good gloss and color retention, superior resistance to chalk and fade, and excellent resistance to the effects of weathering in harsh environments. PVDF paint systems typically come with a standard 40-year limited warranty offered by Westform Metals.

PVDF pre-painted steel has been the go-to product for architects and designers around the world to achieve beautiful, vibrant colors with the added benefits of flexibility, durability, and low maintenance that only steel can provide.

PVDF pre-painted steel is best suited for high-end applications such as commercial or residential roofing, pre-engineered buildings, architectural wall panels, facades, and other applications where durability and long-lasting performance are required.

### **PE (Polyester)**

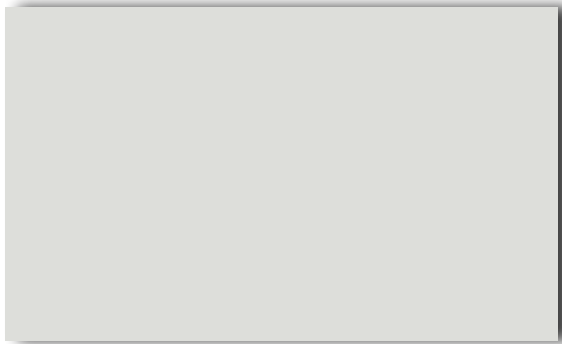
Polyester paint systems offer a hard, scratch resistant finish and a wide range of gloss options, but are prone to chalking when exposed to UV light. These paints can be developed with good weathering properties, but generally not equal to those of SMP or PVDF coatings.

Polyester pre-painted steel is best suited for low-end applications such as rainwater goods, shade and shelter type buildings within the agricultural market, and other applications where durability and long-lasting performance are required.

### **Field Maintenance for Painted Metal Roofing, Wall Panels, and Accessories**

We advise routine cleaning of pre-painted metal roofing, soffits, eaves, gutters, and wall panels to help maintain their overall appearance and performance. For more detailed information on cleaning prepainted metal products, please consult Cascadia Metals Pre-Painted Steel Technical Bulletin #2: Maintenance of Pre-Painted Metal Roofing & Siding.





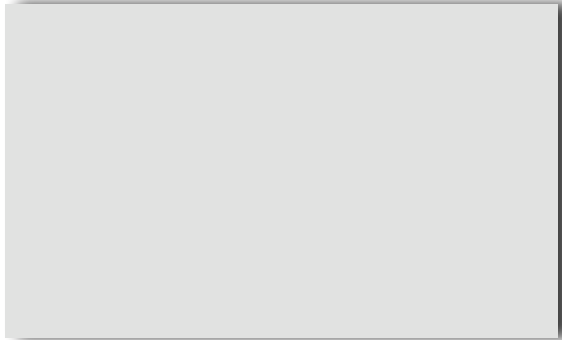
### Polar White SMP

Stock Material

Gauge: 26ga, 24ga, 22ga

Available Upon Request

Gauge:



### Brite White SMP

Stock Material

Gauge: 29ga, 26ga, 24ga

Available Upon Request

Gauge: 22ga



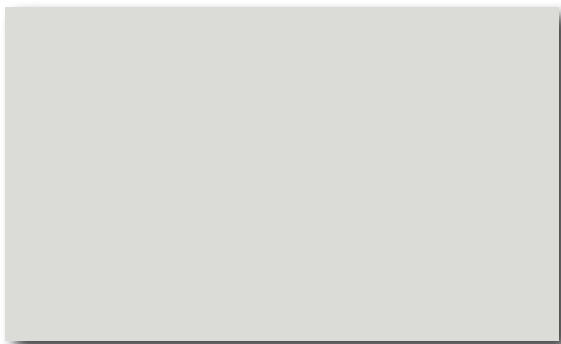
### Stone Grey SMP

Stock Material

Gauge: 29ga, 26ga, 24ga

Available Upon Request

Gauge: 22ga



### Cambridge White SMP

Stock Material

Gauge: 26ga, 24ga, 22ga

Available Upon Request

Gauge:



### Bone White SMP

Stock Material

Gauge: 29ga, 26ga, 24ga, 22ga

Available Upon Request

Gauge:



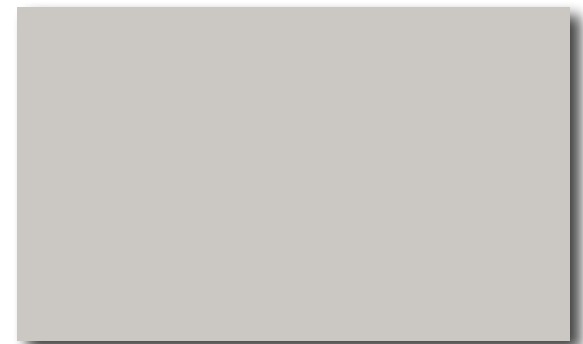
### Regent Grey SMP

Stock Material

Gauge: 29ga, 26ga, 24ga, 22ga

Available Upon Request

Gauge:



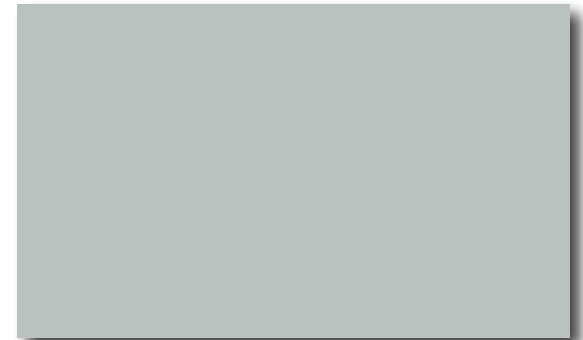
### White White SMP

Stock Material

Gauge: 29ga, 26ga, 24ga, 22ga

Available Upon Request

Gauge:



### Surf White SMP

Stock Material

Gauge: 26ga

Available Upon Request

Gauge: 24ga, 22ga



### Pebblestone SMP

Stock Material

Gauge:

Available Upon Request

Gauge: 26ga

**NOTE:** Colors shown are approximations, actual product color can vary.

**Stock Materials: Westform Standard Stock Colors**

**Available Upon Request: May Have Additional Lead Time**

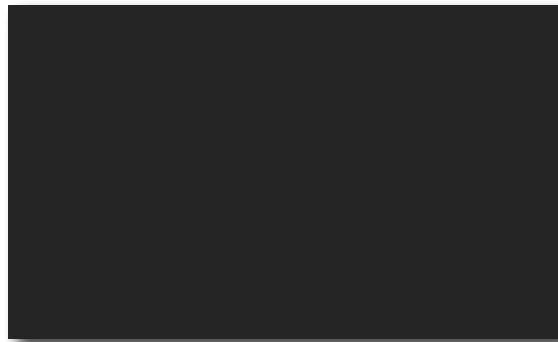


### Charcoal Grey SMP

Stock Material

Gauge: 29ga, 26ga, 24ga, 22ga  
Available Upon Request

Gauge:

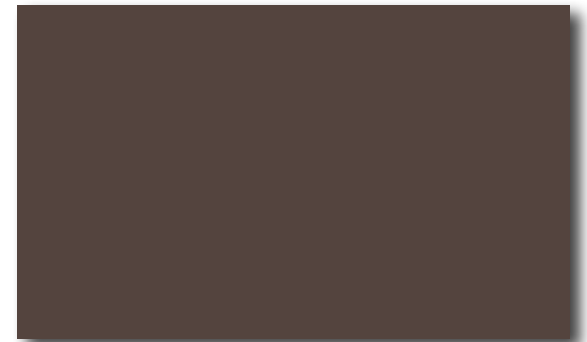


### Black SMP

Stock Material

Gauge: 29ga, 26ga, 24ga, 22ga  
Available Upon Request

Gauge:

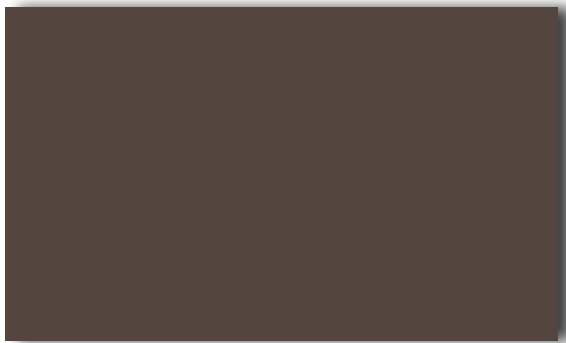


### Black Coffee SMP

Stock Material

Gauge: 29ga, 26ga, 24ga  
Available Upon Request

Gauge:



### Metro Brown SMP

Stock Material

Gauge: 29ga, 26ga, 24ga  
Available Upon Request

Gauge: 22ga



### Dark Brown SMP

Stock Material

Gauge: 29ga, 26ga, 24ga  
Available Upon Request

Gauge: 22ga

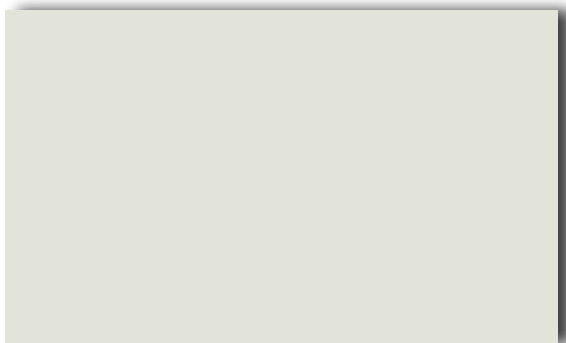


### Ivory SMP

Stock Material

Gauge: 29ga  
Available Upon Request

Gauge:



### Cashmere SMP

Stock Material

Gauge:  
Available Upon Request

Gauge: 26ga, 24ga, 22ga



### Antique Linen SMP

Stock Material

Gauge: 24ga  
Available Upon Request

Gauge: 26ga



### Wicker SMP

Stock Material

Gauge:  
Available Upon Request

Gauge: 26ga, 24ga

**NOTE:** Colors shown are approximations, actual product color can vary.

**Stock Materials: Westform Standard Stock Colors**

**Available Upon Request: May Have Additional Lead Time**



### Briarwood Tan SMP

Stock Material

Gauge:

Available Upon Request

Gauge: 26ga, 24ga



### Tan SMP

Stock Material

Gauge: 29ga, 26ga, 24ga

Available Upon Request

Gauge: 22ga



### Buckskin SMP

Stock Material

Gauge: 29ga, 26ga

Available Upon Request

Gauge:



### Gold SMP

Stock Material

Gauge: 29ga, 24ga

Available Upon Request

Gauge: 26ga



### Sportsman Yellow SMP

Stock Material

Gauge: 29ga

Available Upon Request

Gauge:



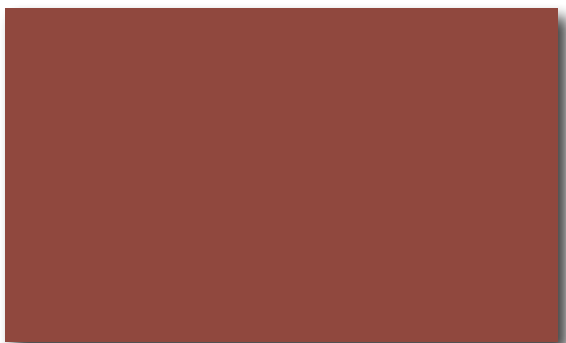
### Brite Red SMP

Stock Material

Gauge: 29ga, 26ga, 24ga

Available Upon Request

Gauge:



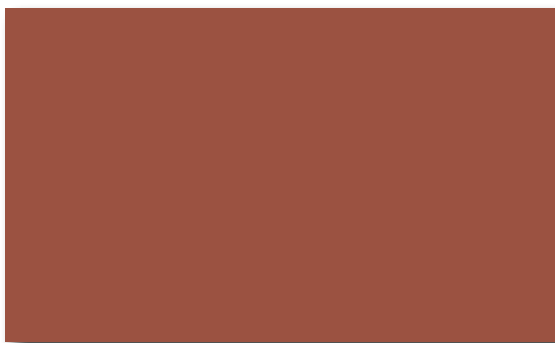
### Dark Red SMP

Stock Material

Gauge: 29ga, 26ga, 24ga

Available Upon Request

Gauge:



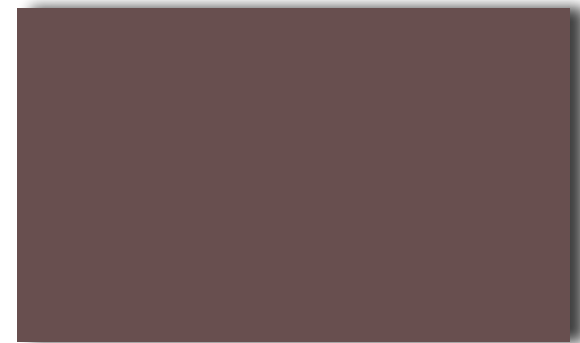
### Tile Red SMP

Stock Material

Gauge: 29ga, 26ga, 24ga

Available Upon Request

Gauge:



### Burgundy SMP

Stock Material

Gauge: 29ga

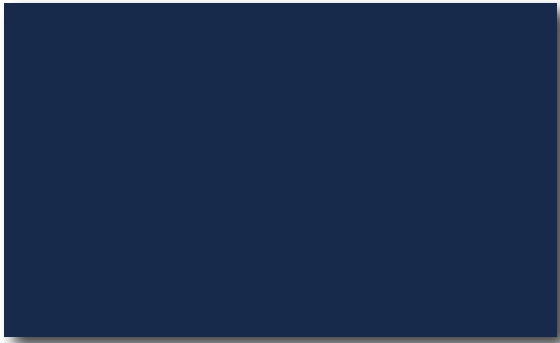
Available Upon Request

Gauge: 24ga

**NOTE:** Colors shown are approximations, actual product color can vary.

**Stock Materials: Westform Standard Stock Colors**

**Available Upon Request: May Have Additional Lead Time**



### Labrador Blue SMP

Stock Material

Gauge:

Available Upon Request

Gauge: 24ga



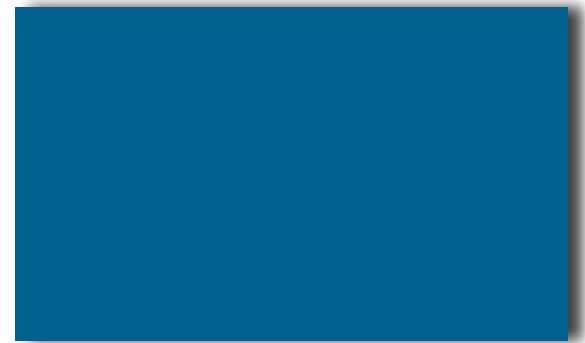
### Heron Blue SMP

Stock Material

Gauge: 29ga, 26ga, 24ga

Available Upon Request

Gauge:



### Royal Blue SMP

Stock Material

Gauge: 29ga

Available Upon Request

Gauge: 26ga, 24ga



### Slate Blue SMP

Stock Material

Gauge: 29ga, 26ga, 24ga

Available Upon Request

Gauge: 22ga



### Sapphire Blue SMP

Stock Material

Gauge: 29ga

Available Upon Request

Gauge: 26ga, 24ga



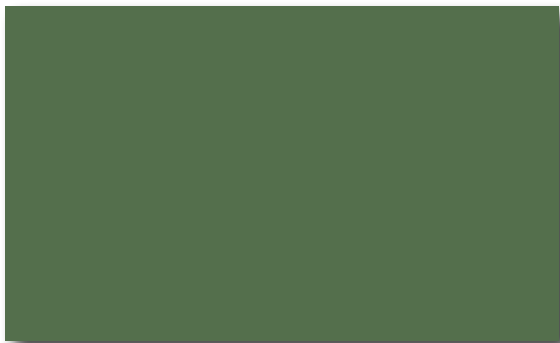
### Mist Green SMP

Stock Material

Gauge:

Available Upon Request

Gauge: 26ga, 24ga



### Sage Green SMP

Stock Material

Gauge:

Available Upon Request

Gauge: 26ga, 24ga



### Turquoise SMP

Stock Material

Gauge: 29ga

Available Upon Request

Gauge: 26ga



### Pacific Turquoise SMP

Stock Material

Gauge: 26ga

Available Upon Request

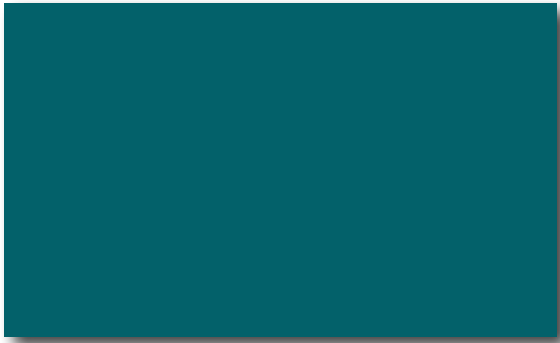
Gauge: 24ga

**NOTE:** Colors shown are approximations, actual product color can vary.

**Stock Materials: Westform Standard Stock Colors**

**Available Upon Request: May Have Additional Lead Time**





### Deep Water Green SMP

Stock Material

Gauge: 29ga

Available Upon Request

Gauge: 26ga, 24ga



### Forest Green SMP

Stock Material

Gauge:

Available Upon Request

Gauge: 26ga, 24ga



### Spruce Green SMP

Stock Material

Gauge:

Available Upon Request

Gauge: 24ga



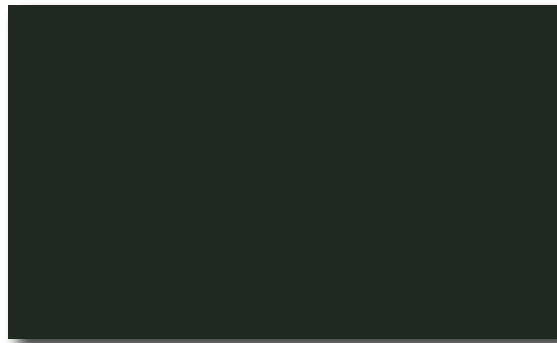
### Melchers Green SMP

Stock Material

Gauge: 29ga, 26ga, 24ga

Available Upon Request

Gauge:



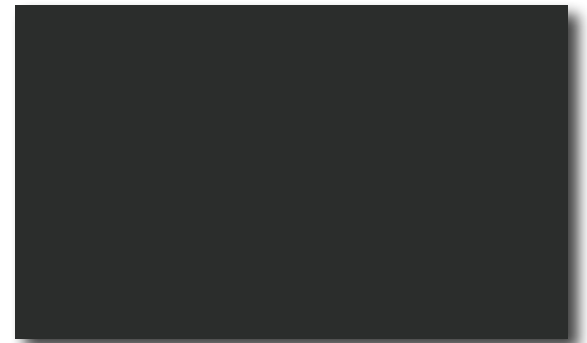
### Dark Green SMP

Stock Material

Gauge:

Available Upon Request

Gauge: 26ga, 24ga



### Iron Ore SMP

Stock Material

Gauge: 29ga, 26ga

Available Upon Request

Gauge: 24ga, 22ga



### Brite Green SMP

Stock Material

Gauge: 29ga

Available Upon Request

Gauge:



### International Orange SMP

Stock Material

Gauge: 26ga, 24ga

Available Upon Request

Gauge:

**NOTE:** Colors shown are approximations, actual product color can vary.

**Stock Materials: Westform Standard Stock Colors**

**Available Upon Request: May Have Additional Lead Time**



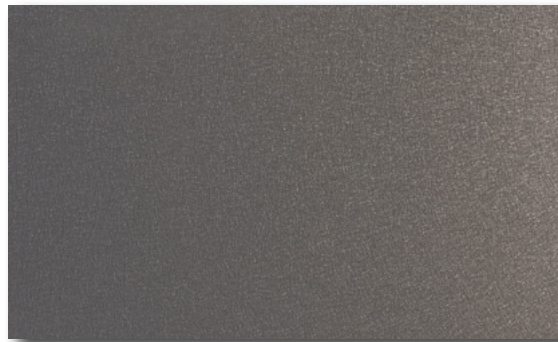
### Burnished Slate SMP TEX™

Stock Material

Gauge:

Available Upon Request

Gauge: 24ga



### Graphite SMP TEX™

Stock Material

Gauge:

Available Upon Request

Gauge: 26ga, 24ga



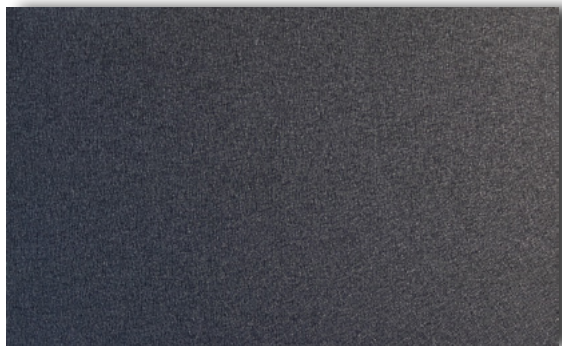
### Kona Brown SMP TEX™

Stock Material

Gauge:

Available Upon Request

Gauge: 24ga



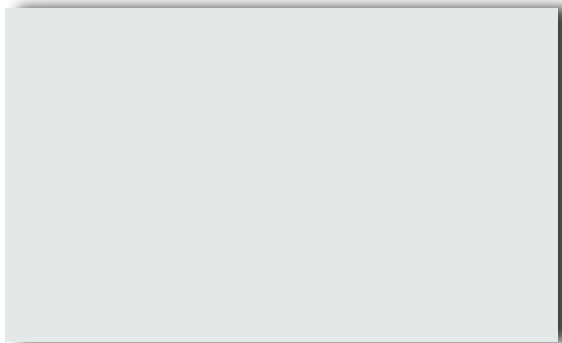
### Black Onyx SMP TEX™

Stock Material

Gauge:

Available Upon Request

Gauge: 26ga, 24ga



### Regal White PVDF

Stock Material

Gauge:

Available Upon Request

Gauge: 24ga, 22ga



### Parchment PVDF

Stock Material

Gauge:

Available Upon Request

Gauge: 24ga, 22ga



### Sierra Tan PVDF

Stock Material

Gauge:

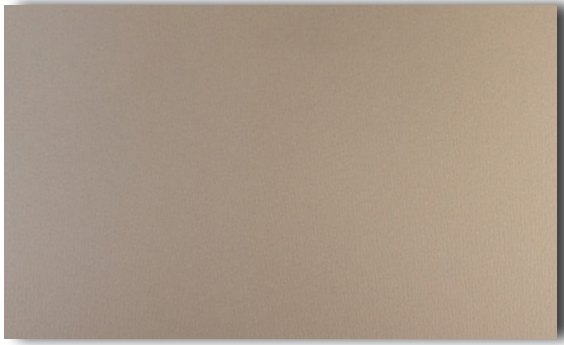
Available Upon Request

Gauge: 24ga

**NOTE:** Colors shown are approximations, actual product color can vary.

**Stock Materials: Westform Standard Stock Colors**

**Available Upon Request: May Have Additional Lead Time**



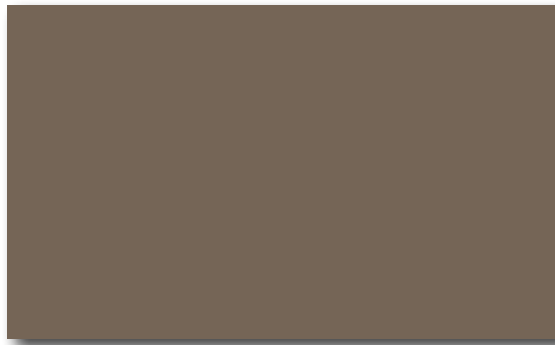
### Champagne Metallic PVDF

Stock Material

Gauge:

Available Upon Request

Gauge: 24ga



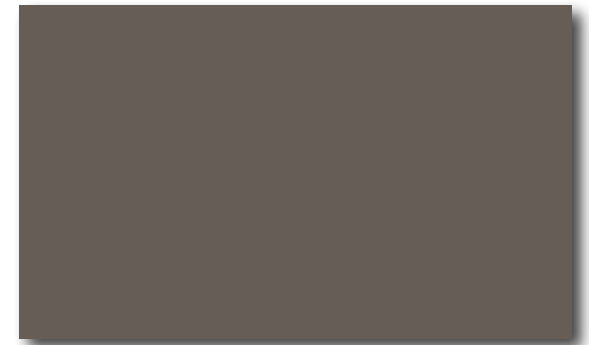
### Mocha PVDF

Stock Material

Gauge:

Available Upon Request

Gauge: 24ga



### Weathered Copper PVDF

Stock Material

Gauge: 26ga

Available Upon Request

Gauge: 24ga, 22ga



### Bronze PVDF

Stock Material

Gauge:

Available Upon Request

Gauge: 24ga



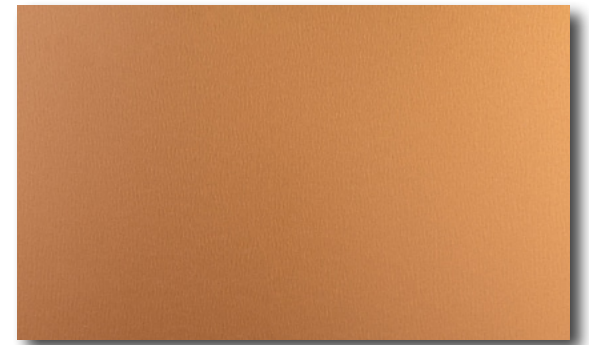
### Dark Bronze PVDF

Stock Material

Gauge: 26ga, 24ga

Available Upon Request

Gauge: 22ga



### Copper Penny PVDF

Stock Material

Gauge: 26ga, 24ga

Available Upon Request

Gauge: 22ga



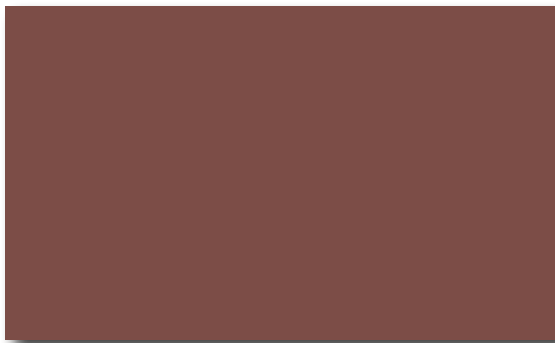
### Terra Cotta PVDF

Stock Material

Gauge: 26ga

Available Upon Request

Gauge: 24ga, 22ga



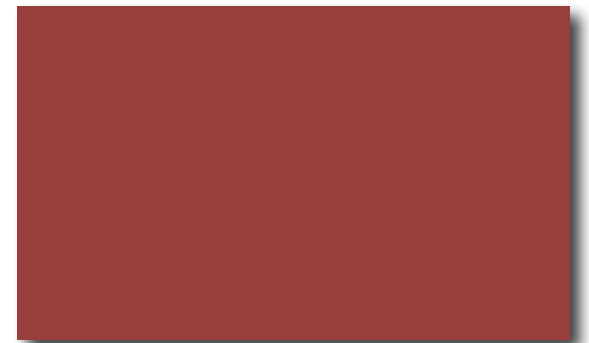
### Colonial Red PVDF

Stock Material

Gauge: 26ga

Available Upon Request

Gauge: 24ga, 22ga



### Retro Red PVDF

Stock Material

Gauge:

Available Upon Request

Gauge: 24ga

**NOTE:** Colors shown are approximations, actual product color can vary.

**Stock Materials: Westform Standard Stock Colors**

**Available Upon Request: May Have Additional Lead Time**



### Hemlock Green PVDF

Stock Material

Gauge:  
Available Upon Request

Gauge: 24ga



### Dark Green PVDF

Stock Material

Gauge: 26ga  
Available Upon Request

Gauge:



### Forest Green PVDF

Stock Material

Gauge:  
Available Upon Request

Gauge: 24ga, 22ga



### Hartford Green PVDF

Stock Material

Gauge:  
Available Upon Request

Gauge: 24ga

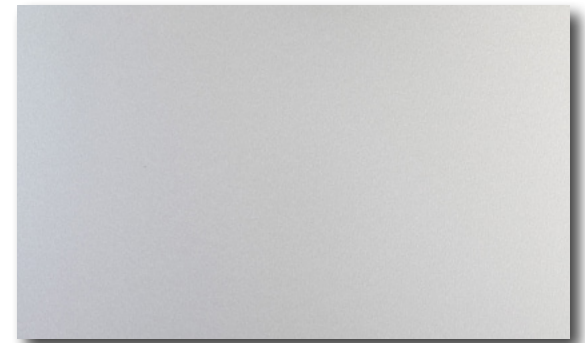


### Low Gloss Black PVDF

Stock Material

Gauge: 26ga, 24ga  
Available Upon Request

Gauge: 22ga



### Silver Metallic PVDF

Stock Material

Gauge: 26ga, 24ga  
Available Upon Request

Gauge: 22ga



### Twilight Blue PVDF

Stock Material

Gauge:  
Available Upon Request

Gauge: 24ga, 22ga



### Tahoe PVDF

Stock Material

Gauge: 26ga  
Available Upon Request

Gauge:



### Regal Blue PVDF

Stock Material

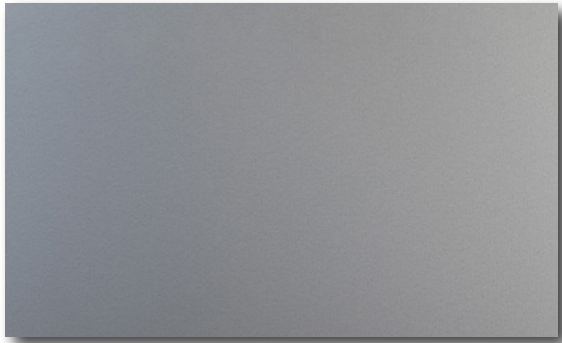
Gauge:  
Available Upon Request

Gauge: 24ga, 22ga

**NOTE:** Colors shown are approximations, actual product color can vary.

**Stock Materials: Westform Standard Stock Colors**

**Available Upon Request: May Have Additional Lead Time**



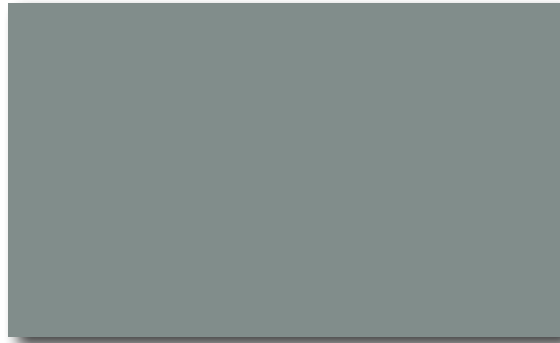
### Weathered Zinc PVDF

Stock Material

Gauge: 26ga, 24ga

Available Upon Request

Gauge: 22ga



### Old Town Grey PVDF

Stock Material

Gauge:

Available Upon Request

Gauge: 24ga, 22ga



### Old Zinc Grey PVDF

Stock Material

Gauge:

Available Upon Request

Gauge: 24ga, 22ga



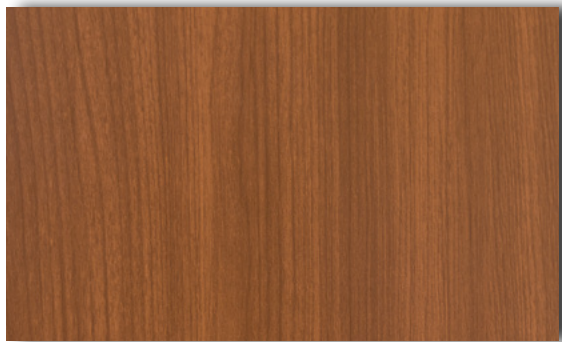
### Slate Grey PVDF

Stock Material

Gauge:

Available Upon Request

Gauge: 24ga, 22ga



### Acorn PVDF Printech

Stock Material

Gauge: 24ga

Warranty: Limited 40 year



### Aged Copper PVDF Printech

Stock Material

Gauge: 24ga

Warranty: Limited 40 year



### Autumn PVDF Printech

Stock Material

Gauge: 24ga

Warranty: Limited 40 year

**NOTE:** Colors shown are approximations, actual product color can vary.

**Stock Materials: Westform Standard Stock Colors**

**Available Upon Request: May Have Additional Lead Time**



### Barn Board PVDF Printech

Stock Material

Gauge: 24ga

Warranty: Limited 40 year



### Birch PVDF Printech

Stock Material

Gauge: 24ga

Warranty: Limited 40 year

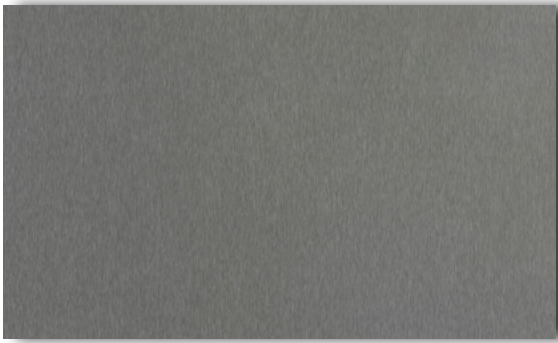


### Canyon PVDF Printech

Stock Material

Gauge: 24ga

Warranty: Limited 40 year

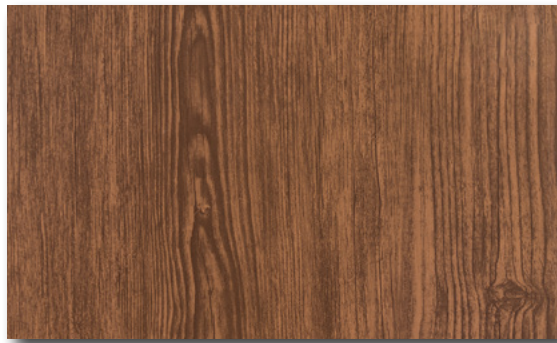


### Dark Zinc PVDF Printech

Stock Material

Gauge: 24ga

Warranty: Limited 40 year

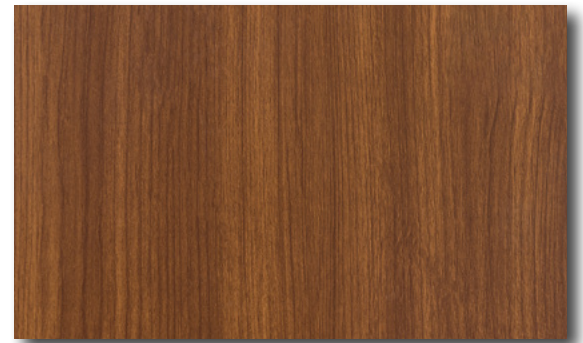


### Durango PVDF Printech

Stock Material

Gauge: 24ga

Warranty: Limited 40 year

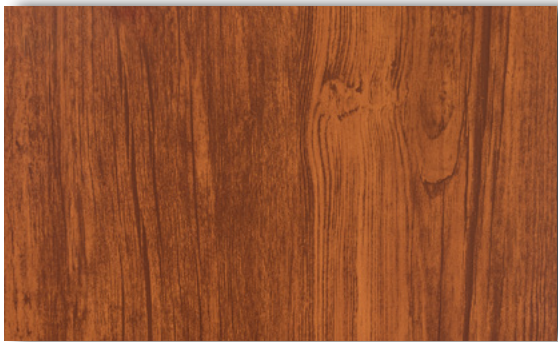


### Espresso PVDF Printech

Stock Material

Gauge: 24ga

Warranty: Limited 40 year

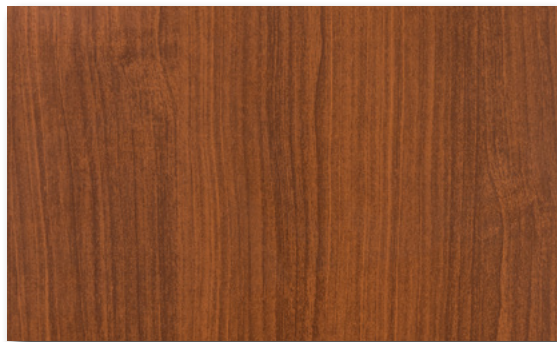


### Frontier PVDF Printech

Stock Material

Gauge: 24ga

Warranty: Limited 40 year

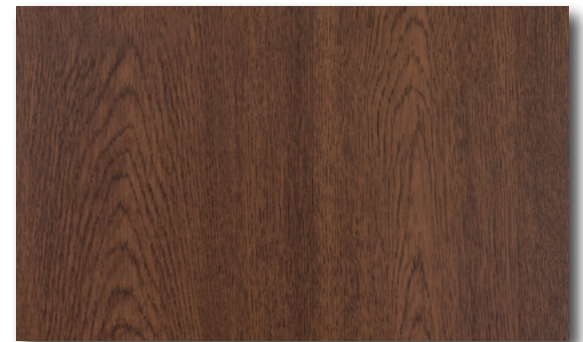


### Gunstock PVDF Printech

Stock Material

Gauge: 24ga

Warranty: Limited 40 year



### Homestead PVDF Printech

Stock Material

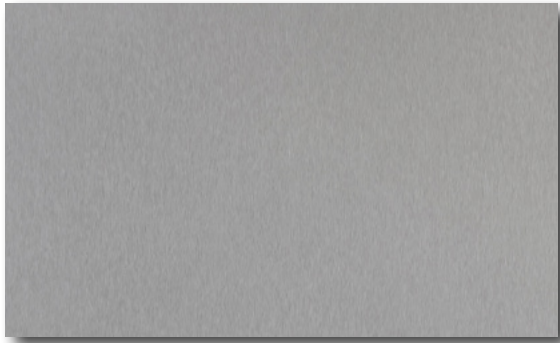
Gauge: 24ga

Warranty: Limited 40 year

**NOTE:** Colors shown are approximations, actual product color can vary.

**Stock Materials: Westform Standard Stock Colors**

**Available Upon Request: May Have Additional Lead Time**



### Light Zinc PVDF Printech

Stock Material

Gauge: 24ga

Warranty: Limited 40 year



### Ponderosa PVDF Printech

Stock Material

Gauge: 24ga

Warranty: Limited 40 year



### Rustic Red PVDF Printech

Stock Material

Gauge: 24ga

Warranty: Limited 40 year



### Saddle PVDF Printech

Stock Material

Gauge: 24ga

Warranty: Limited 40 year

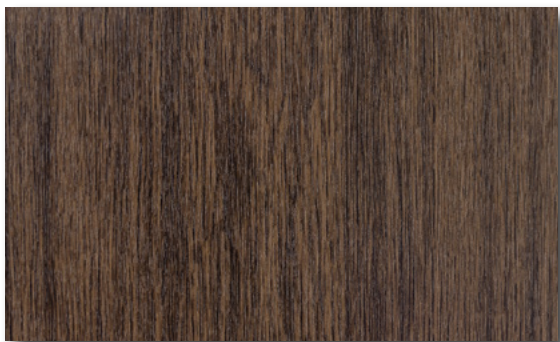


### Wagonwood PVDF Printech

Stock Material

Gauge: 24ga

Warranty: Limited 40 year



### Ashwood PE Printech

Stock Material

Gauge: 24ga

Warranty: Limited 20 year

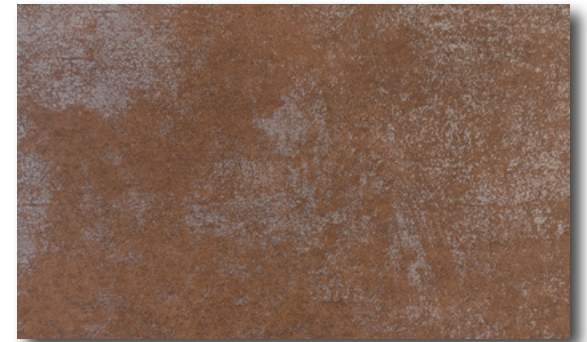


### Concrete PE Printech

Stock Material

Gauge: 24ga

Warranty: Limited 20 year



### Corten PE Printech

Stock Material

Gauge: 24ga

Warranty: Limited 20 year

**NOTE:** Colors shown are approximations, actual product color can vary.

**Stock Materials: Westform Standard Stock Colors**

**Available Upon Request: May Have Additional Lead Time**

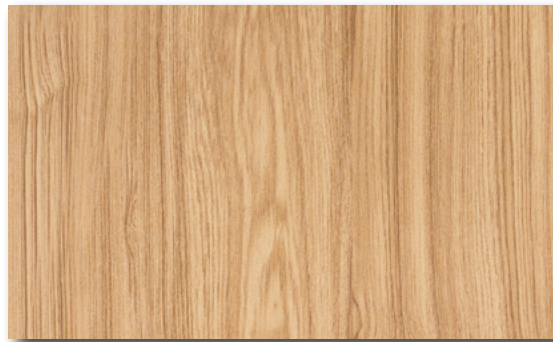


### Knotty Pine PE Printech

Stock Material

Gauge: 24ga

Warranty: Limited 20 year



### Light Pine PE Printech

Stock Material

Gauge: 24ga

Warranty: Limited 20 year



### Mesquite PE Printech

Stock Material

Gauge: 24ga

Warranty: Limited 20 year



### Galvanized

Stock Material

Gauge: 29ga - 16ga

Available Upon Request

Gauge:



### Galvalume

Stock Material

Gauge: 29ga, 26ga, 24ga, 22ga

Available Upon Request

Gauge:



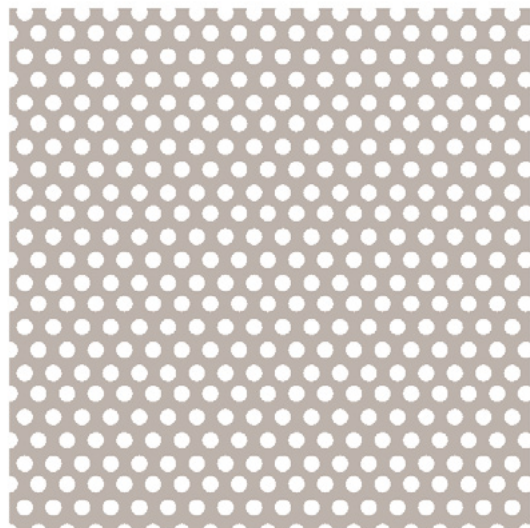
### Weathering Steel

Stock Material

Gauge:

Available Upon Request

Gauge: 22ga



### Perforated Options

| Material                  | Availability  | Perf. Pattern | Net Free Area |
|---------------------------|---------------|---------------|---------------|
| -22ga Galvanized          | 4'x10' Flats  | 1/8" x 7/32"  | 30%           |
| -24ga Black/Charcoal Grey | Coil 4' wide  | 1/8" x 7/32"  | 30%           |
| -24ga Galvalume           | Coil 4' wide  | 1/8" x 7/32"  | 30%           |
| -26ga Black/Black         | Coil 4' wide  | 1/8" x 7/32"  | 30%           |
| -29ga Brite White         | Coil 41" wide | 1/8" x 3/8"   | 10%           |
| -29ga White White         | Coil 41" wide | 1/8" x 3/8"   | 10%           |
| -29ga Black               | Coil 41" wide | 1/8" x 3/8"   | 10%           |
| -29ga Charcoal Grey       | Coil 41" wide | 1/8" x 3/8"   | 10%           |

Additional material and perforation patterns available. Contact Westform for additional details.

**NOTE:** Colors shown are approximations, actual product color can vary.

**Stock Materials: Westform Standard Stock Colors**

**Available Upon Request: May Have Additional Lead Time**



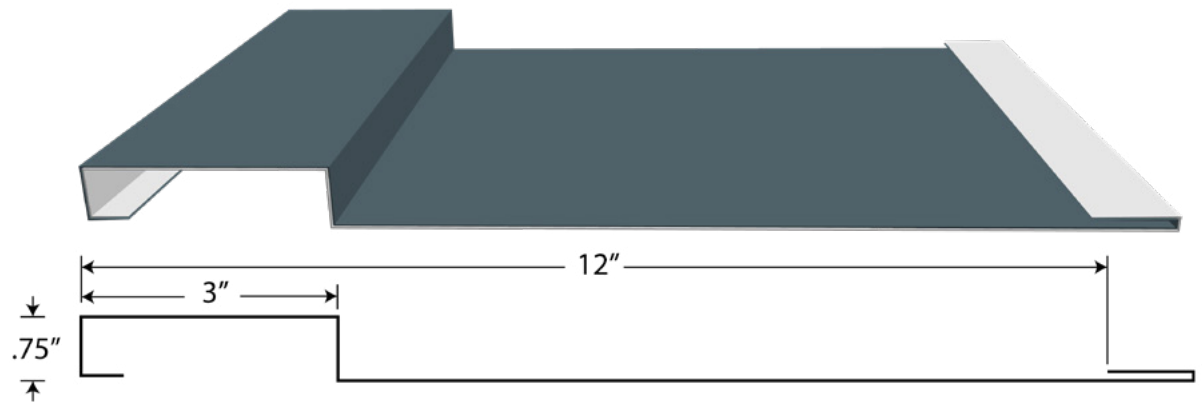
# CUSTOM CLADDING EXAMPLES

## Board & Batten

Gauge: 26 & 24

Lengths: Up to 27' in multiples of 3

Attachment: Floating clip system



## Variable Plank

Gauge: 26 & 24

Lengths: Up to 27' in multiples of (dependent on width of panel)

Attachment: Floating clip system



Contact your Westform representative for further information or to start a custom profile design.

Colors can vary between different batches and production runs on painting lines. Furthermore, over extended periods, the color of the originally installed panels will weather and therefore vary from replacement panels and panels for new additions.

Colors shown are approximations of actual painted product and may vary.



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